

## IN-HOUSE PROCEDURE # \_\_\_\_\_

### PROCEDURE FOR VERIFYING TAMPING ROD

Item:

Tamping Rod

Purpose:

This method provides instructions for checking the critical dimensions of a tamping rod. tube.

Inspection Equipment Required:

1. Ruler readable to at least 1/16 inch (1 mm) or better
2. Caliper readable to at least 0.1 inch (1 mm) or better

Tolerance:

Equipment shall meet the dimensional tolerances specified in the applicable test method.

Procedure:

1. Measure the outside diameter of the tamping rod using calipers.
2. Measure the length of the tamping rod with the ruler.
3. Inspect the tamping rod for at least one hemispherical (rounded) tip. The rounded end should be of the same diameter as the rod.