

IN-HOUSE PROCEDURE # _____

PROCEDURE FOR VERIFYING PLASTIC LIMIT ROLLING DEVICE

Item:

Plastic Limit Rolling Device

Purpose:

This method provides instructions for checking the critical dimensions of a plastic limit rolling device.

Inspection Equipment Required:

1. Caliper readable to 0.001 in. (0.1 mm) or better.

Tolerance:

Equipment shall meet the dimensional tolerances specified in the applicable test method.

Procedure:

1. Measure the length and width of the top plate.
2. Measure the length and width of the bottom plate.
3. Measure the thickness of the walls on the bottom plate.
4. Measure the width of the side rails.
5. Measure the height of the side rails.